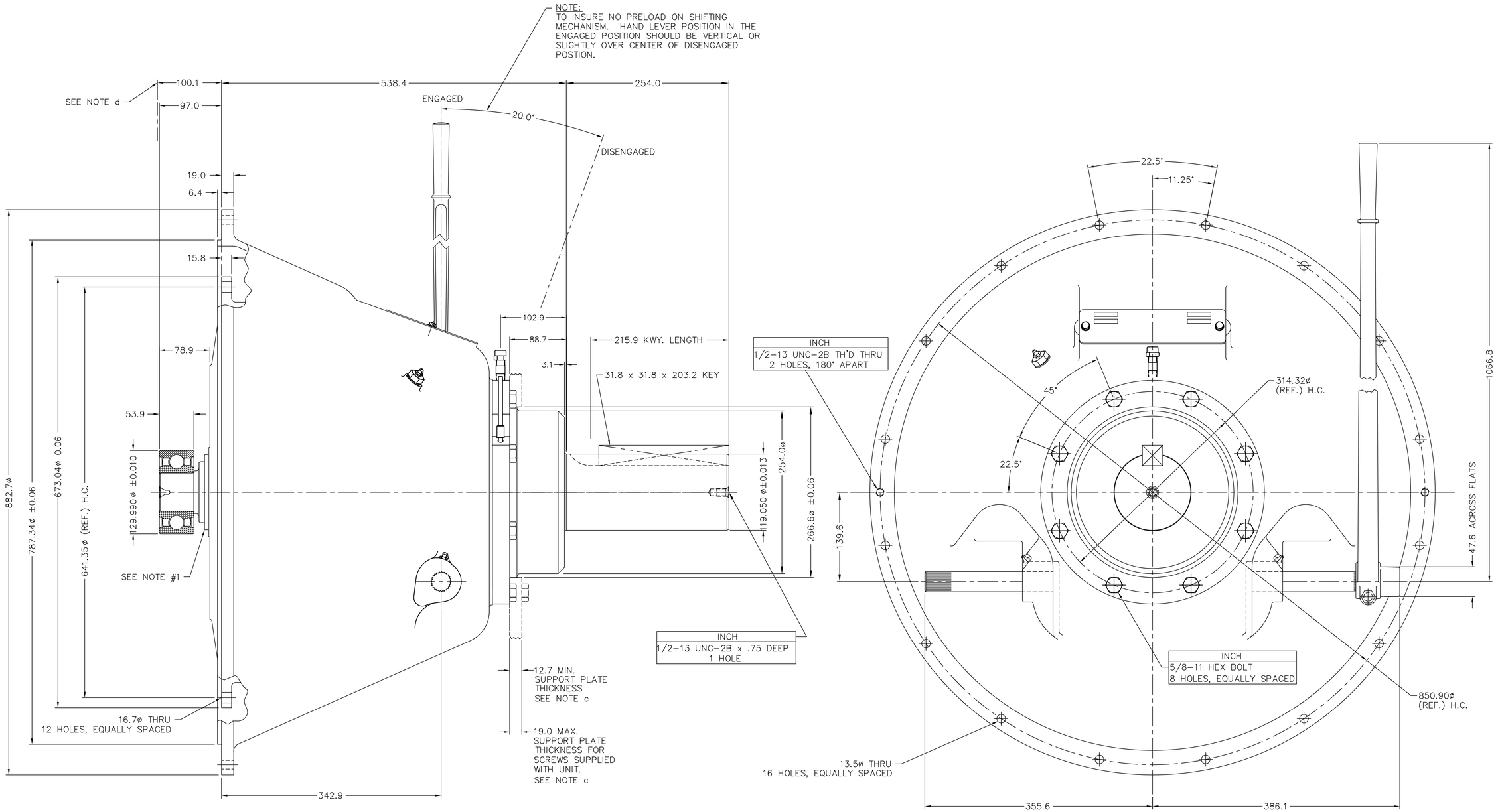

GENERAL NOTES:

a.) REFER TO BOM LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
c.) A SUPPORT PLATE MUST BE USED
d.) FACE OF SAE HOUSING TO BOTTOM OF PILOT BORE IN FLYWHEEL.

NOTICE! THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF
TWIN DISC, INCORPORATED
RACINE, WI 53403 – USA
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MATERIAL	
WEIGHT kg	WR² N·m²
HEAT TREAT	FIRST USE
ASSY.	
MODEL IBF321IL00	
SURFACE TREATMENT	NAME IBF3210P00 PTO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm
MACHINED DIMENSIONS
X. ±0.75
X.X ±0.25
X.XX ±0.13
ALL ANGULAR TOLERANCES ±1°
GEOMETRIC TOLERANCING PER ANSI Y14.5M 1982

DATE	07/28/04
SCALE	.33=1
DRN.	JM
CHK.	SAG
APPD.	SAG

METRIC
THIRD ANGLE PROJECTION
SIMILAR TO
IB321P904

TWIN DISC INCORPORATED
RACINE, WI 53403 – USA
X9919

SHEET 2 OF 2 REV N