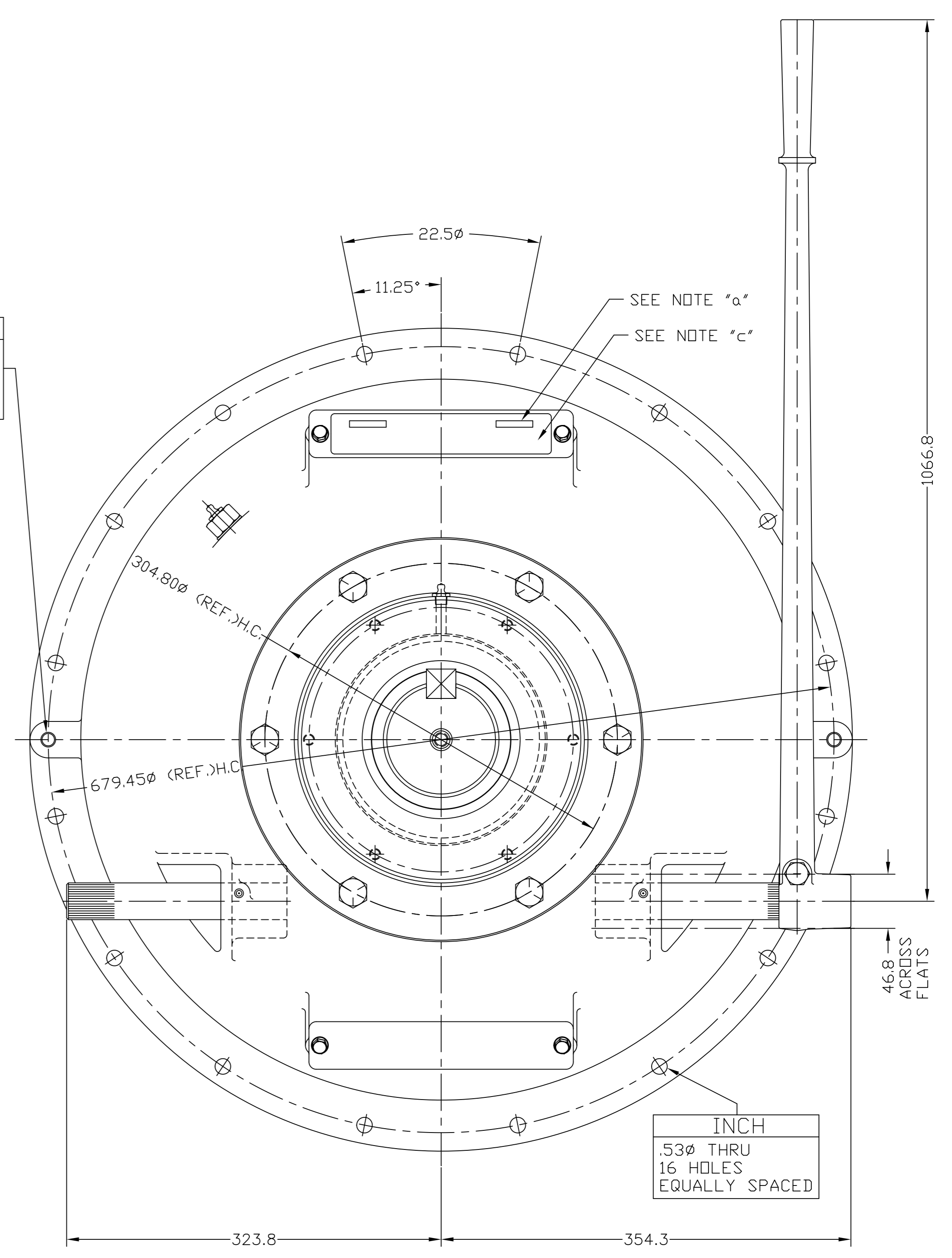


INCH
 .42Ø THRU
 1/2-13 UNC TH'D
 2 HOLES
 180° APART

INCH
 5/8-11 UNC TH'D, 1.25 DEEP
 1 HOLE (THIS SIDE ONLY)

INCH
 21/32Ø THRU
 6 HOLES
 EQUALLY SPACED



INCH
 .53Ø THRU
 16 HOLES
 EQUALLY SPACED

GENERAL NOTES :

- a.) REFER TO BOM LIST WHEN ORDERING PARTS.
- b.) INSTALLER SUPPORT PLATE MUST BE USED. SUPPORT PLATE PILOT ? TO BE 254.0 +.13/+0.3. RECOMMENDED USE OF SIX EQUALLY SPACED 16.7? (21/32 ?-INCH) HOLES IN THE REQUIRED PLATE. SUPPORT PLATE MUST BE SHIMMED WITHIN .127 TO MINIMIZE DEFLECTION OF HOUSING WHEN TIGHTENING SUPPORT PLATE MOUNTING SCREWS.
- c.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFORMATION.
- ⓐ d.) DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

REDRAWN FROM SP318P008

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS MACHINED DIMENSIONS ARE IN INCHES X.XX ±0.25 X.XXX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	VR	FIRST USE	METRIC	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA	
	kg	N.m	ASSY. SP318P011 MODEL SP318ILO				01-14-16		
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	THIRD ANGLE PROJECTION		SIMILAR TO		NAME		SCALE	SP318P011 SP318P012	
					SP318ILO P.T.O.		38=1		
							DRN:	JAL	REV L
							CHK:	WNK	
							APPD:	DAJ	
							DWG SIZE:	A1	SHT: 2 OF 2