
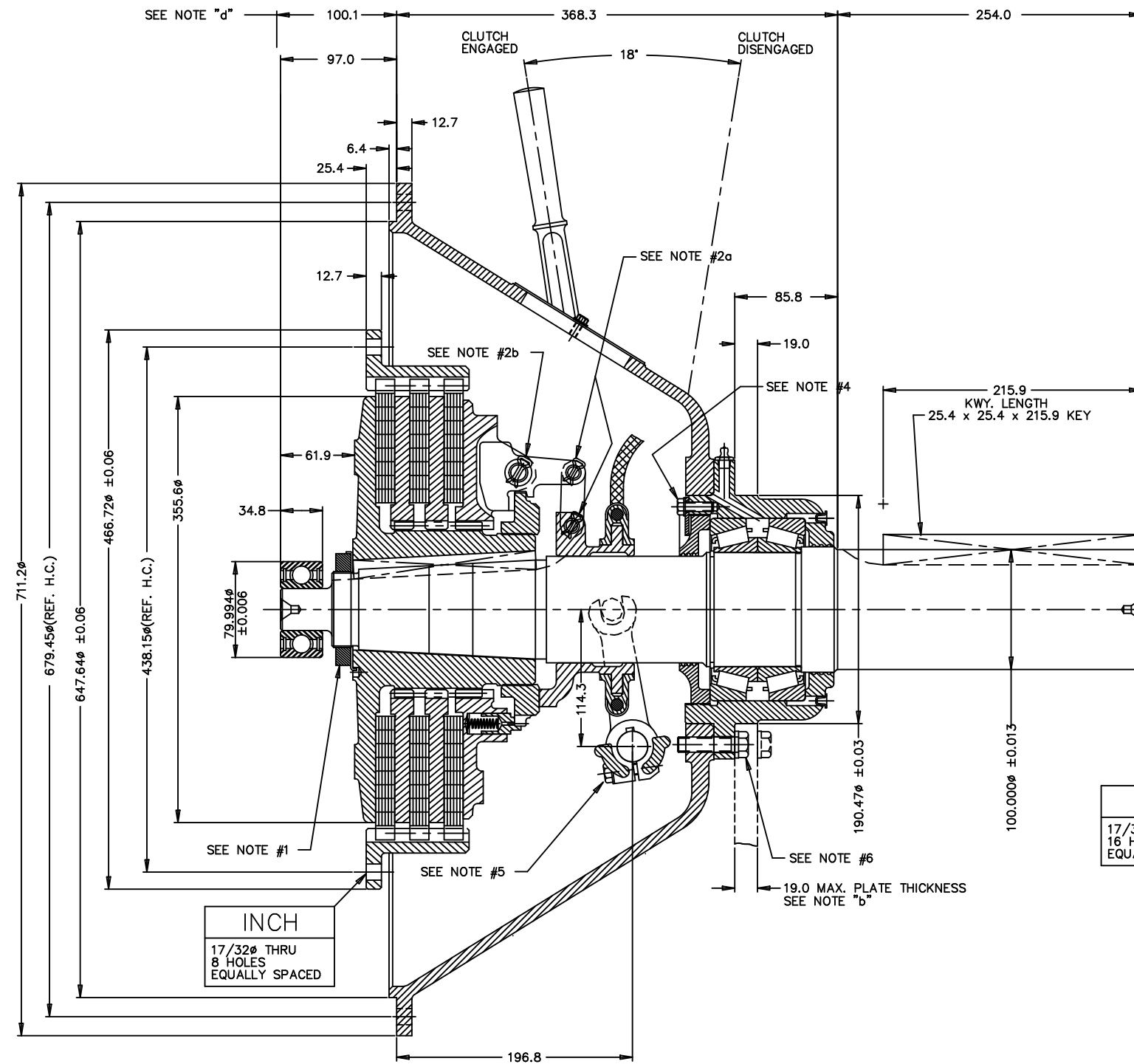
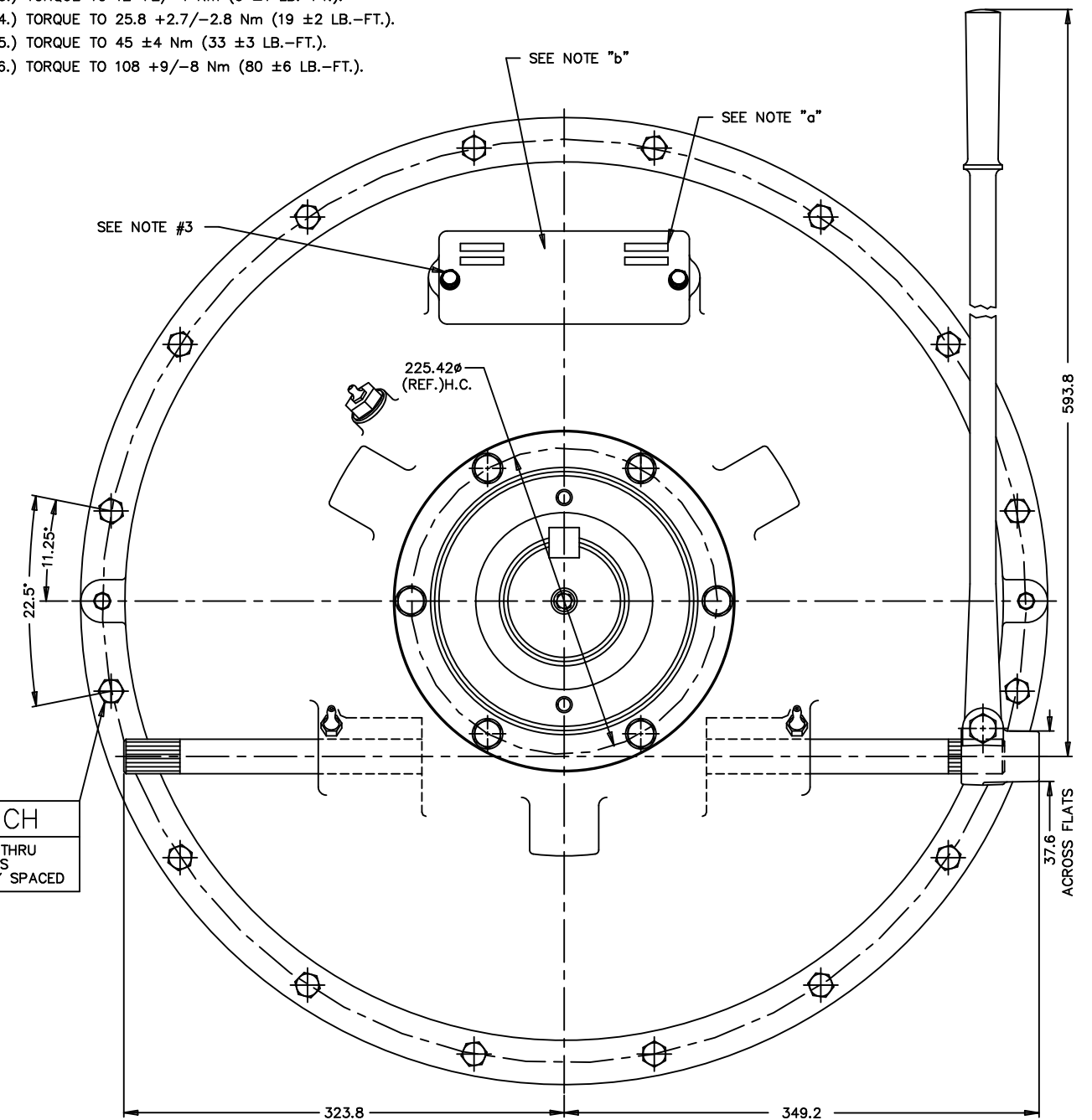


ASSEMBLY NOTES:

- 1.) SEAT HUB USING 41 Nm (30 LB.-FT.) TORQUE ON NUT. THEN TIGHTEN NUT BY TURNING AN ADDITIONAL 150° TO 180°.
- 2.) 
 - a. R=11.9 MAX. FOR COTTER PINS
 - b. R=14.7 MAX. FOR COTTER PINS
- 3.) TORQUE TO 12 +2/-1 Nm (9 ±1 LB.-FT.).
- 4.) TORQUE TO 25.8 +2.7/-2.8 Nm (19 ±2 LB.-FT.).
- 5.) TORQUE TO 45 ±4 Nm (33 ±3 LB.-FT.).
- 6.) TORQUE TO 108 +9/-8 Nm (80 ±6 LB.-FT.).



INCH
17/32 ϕ THRU
16 HOLES
EQUALLY SPACED



INCH
17/32 ϕ THRU
8 HOLES
EQUALLY SPACED

GENERAL NOTES:

- a.) REFER TO BOM LIST WHEN ORDERING PARTS.
- b.) A SUPPORT PLATE MUST BE USED WHEN SIDE LOADS ARE APPLIED TO SHAFT.
- c.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFORMATION.
- d.) FACE OF SAE HOUSING TO BOTTOM OF PILOT BORE IN FLYWHEEL.

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MATERIAL	WEIGHT	DATE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN mm MACHINED DIMENSIONS X ±0.75 XX ±0.25 XXX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ANSI Y14.5M 1982	1/29/96
HEAT TREAT	FIRST USE	SCALE		1:45 = 1
SURFACE TREATMENT	ASSY. MODEL SP314P0	NAME	SP314P0 PTO	DRN. YU
				CHK. DAJ
				APPD. GEM

METRIC
THIRD ANGLE PROJECTION
SIMILAR TO X9585A
TWIN DISC INCORPORATED RACINE, WI 53403 - USA
SP314P008