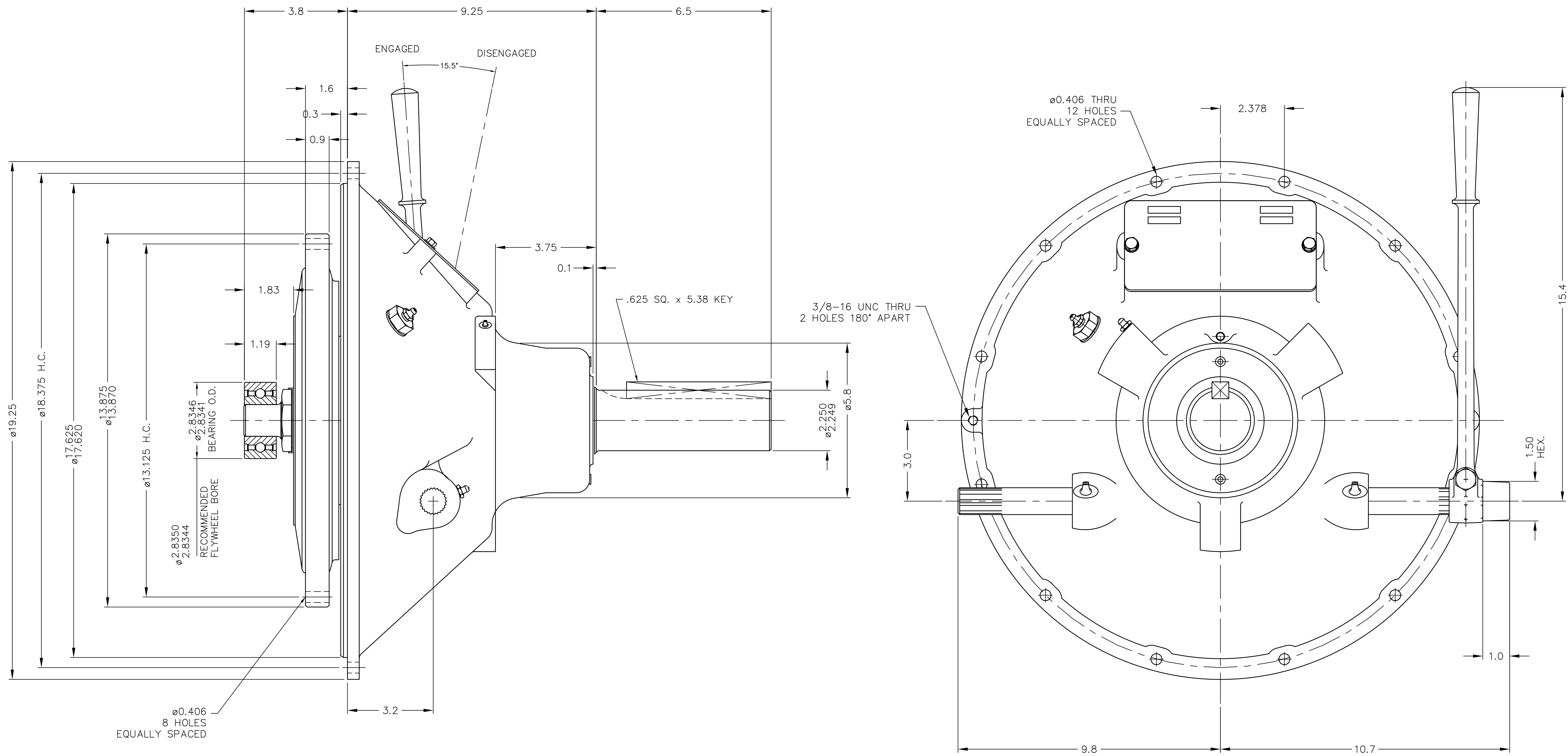


NOTE:
TO INSURE NO PRELOAD ON SHIFTING
MECHANISM, HAND LEVER POSITION SHOULD
BE SLIGHTLY PAST VERTICAL POSITION OR
TOWARDS ENGINE.



GENERAL NOTES:

- a.) REFER TO BILL OF MATERIAL WHEN ORDERING PARTS.
- b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.

UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994.	WEIGHT	WR ²	FIRST USE	INCH	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
	LBS.	LBS./IN ³	ASSY. SP111P214 MODEL SP111HP2		SIMILAR TO	NAME	SCALE	
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATE THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.				THIRD ANGLE PROJECTION	SP111P201	SP111HP2 POWER TAKE OFF	.38 = 1	SP111P214
							DRN: JEL	DWG SIZE D
							CHK: JEL	SHT. 2 OF 2
							APPD: DAJ	REV -

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