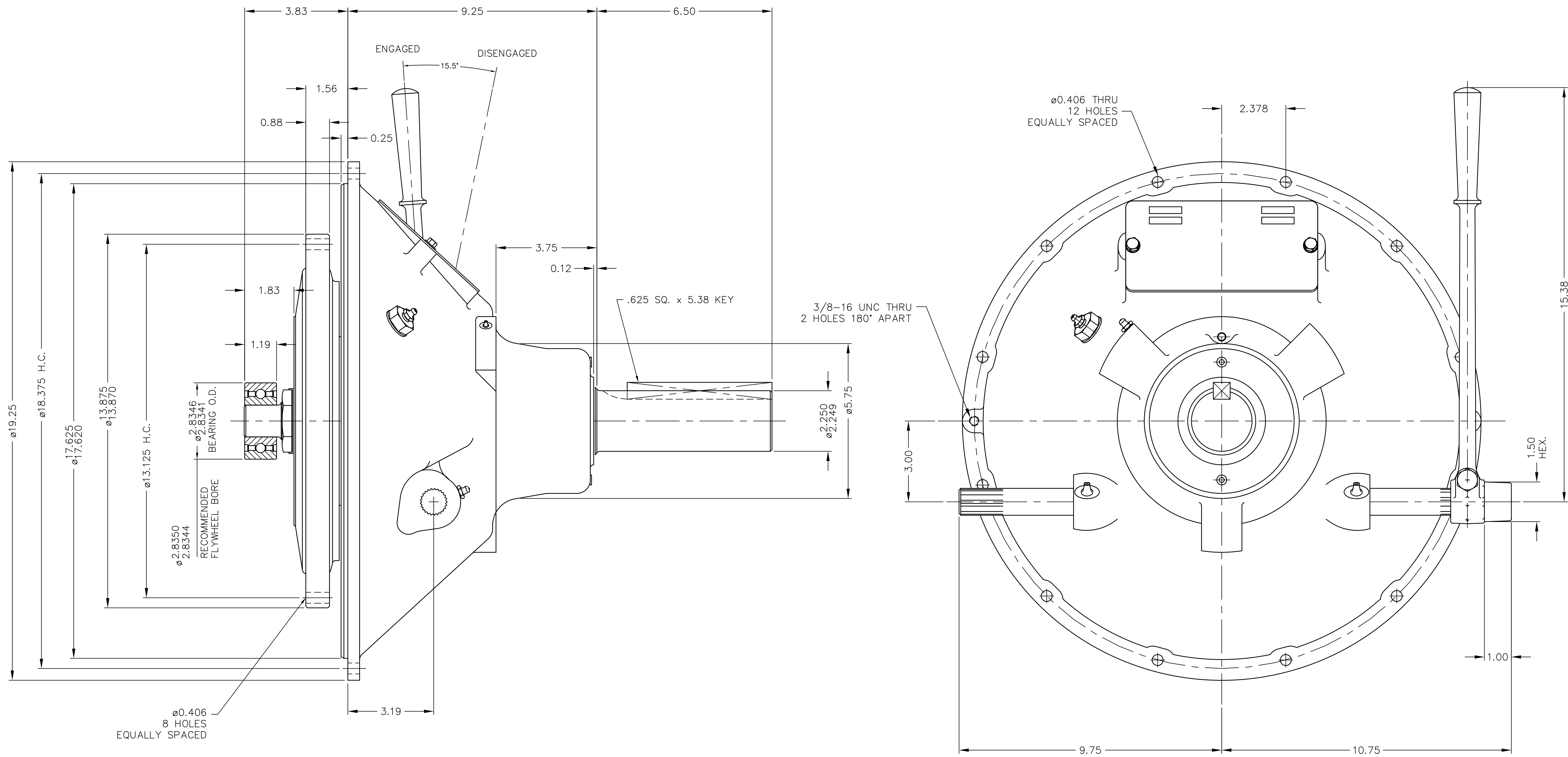


NOTE:
 TO INSURE NO PRELOAD ON SHIFTING
 MECHANISM, HAND LEVER POSITION SHOULD
 BE SLIGHTLY PAST VERTICAL POSITION OR
 TOWARDS ENGINE.



GENERAL NOTES:
 a.) REFER TO BILL OF MATERIAL WHEN ORDERING PARTS.
 b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.

UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994.	WEIGHT	MR ²	FIRST USE	INCH	MATERIAL	HEAT TREAT	DATE 05-20-93	TWIN DISC INCORPORATED RACINE, WI 53403 - USA	
	LBS.	LBS./IN ²	ASSY. SP111P204 MODEL SP111HP2		SIMILAR TO SP111P201	NAME SP111HP2 POWER TAKE OFF	SCALE .38 = 1		DRN. F. CURTIS
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATE THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.				THIRD ANGLE PROJECTION			CHK. J.M. SABEE	SP111P204	
							APP. J.M. SABEE	DWG SIZE D	SHT. 2 OF 2

F

I

E

I

D

I

C

I

B

I

A

6

5

4

3

2

1