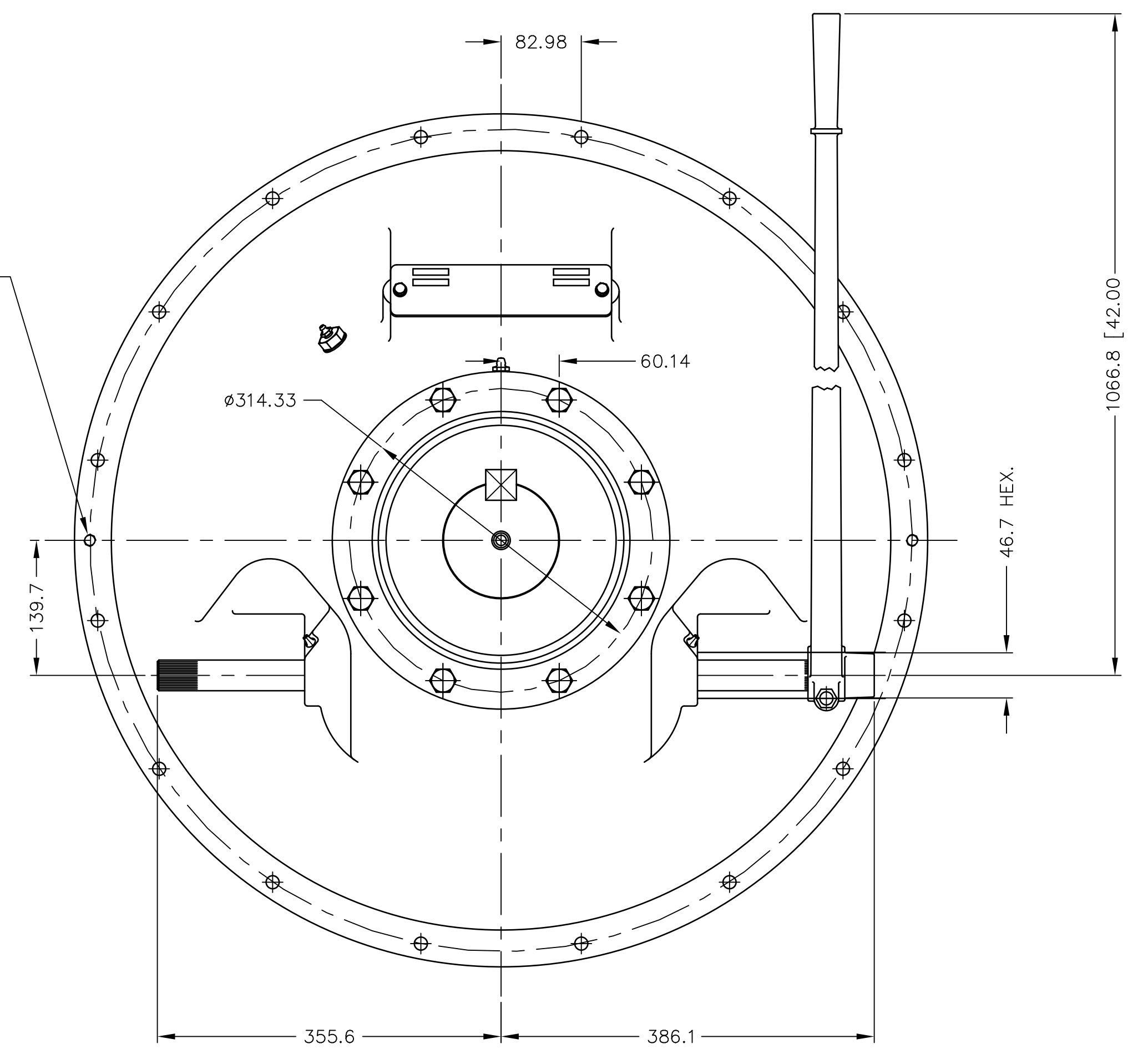


INCH
1/2-13 UNC-2B THRU
2 HOLES, 180° APART



GENERAL NOTES:

- a.) REFER TO BOM LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- c.) A SUPPORT PLATE MUST BE USED
- d.) FACE OF SAE HOUSING TO BOTTOM OF PILOT BORE IN FLYWHEEL.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm MACHINED DIMENSIONS X ±0.75 X.X ±0.25 X.XX ±0.13 ALL ANGULAR TOLERANCES ±1' GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	WR ²	FIRST USE	METRIC	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
	kg	N.m ²	ASSY. IB321P904 MODEL IBF321L00				06/25/96	
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATE THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.							SCALE	IB321P904
THIRD ANGLE PROJECTION							.33=1	
NAME							DRN.	REV F
IBF321L00 POWER TAKE OFF							RDW	
DWG SIZE							TRL	SHT. 2 OF 2
A1							JMS	