



NOTE:
TO INSURE NO PRELOAD ON SHIFTING MECHANISM. HAND LEVER POSITION SHOULD BE SLIGHTLY PAST VERTICAL POSITION OR TOWARDS ENGINE.

HOUSING HAS TWO POSSIBLE WORKING POSITIONS:
A) HAND HOLE AS SHOWN
B) OR ROTATED 90° TO HERE
CARRIER HAS ONLY ONE WORKING POSITION

GENERAL NOTES:
a.) REFER TO BOM LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
c.) A SUPPORT PLATE MUST BE USED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS AND UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	WEIGHT	REF	FIRST USE	DATE	SCALE	HEAT TREAT	MATERIAL	SMILAR TO	NAME	PROJECT	DATE	REV
			IBF318P001 IBF318PO0	10/21/98	1:50 = 1				IBF318PO0 POWER TAKE OFF	T. KLAVES	10/21/98	1 OF 2
ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994												

TWIN DISC
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