



NOTE:
 REMOVE PIPE PLUG UNDERNEATH WHEN GREASING MAIN BEARING. BEST REMOVAL OF OLD GREASE WILL BE OBTAINED WITH SHAFT TURNING. AFTER CLEAN GREASE APPEARS AT OUTLET, RUN UNIT ONE HALF HOUR OR UNTIL EXCESS GREASE DRAINS OUT. RE-INSTALL PLUG (BEARINGS RUN HOT IF TOO MUCH GREASE IS USED).

- Ⓕ GENERAL NOTES:
- REFER TO BOM LIST WHEN ORDERING PARTS.
 - A SUPPORT PLATE MUST BE USED WHEN SIDE LOADS ARE APPLIED TO SHAFT.
 - REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFORMATION.
 - FACE TO SAE HOUSING TO BOTTOM OF PILOT BORE IN FLYWHEEL.
 - REFER TO TWIN DISC STANDARD S364R FOR COLLAR SERVICE AND MAINTAINANCE LUBRICATION PROCEDURE.
 - TORQUE TO 214 ±16 Nm(158 ±12 LB.-FT.)
 - DIMENSION WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

Ⓕ SP321P904 AND SP321P906 ARE REMOVED FROM GROUP DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN mm MACHINED DIMENSIONS X ±0.75 XX ±0.25 XXX ±0.13 ALL ANGULAR TOLERANCES ±1° PER ASME Y14.5M-1994	WEIGHT	kg	lb	FIRST USE	ASSY. :	METRIC THIRD ANGLE PROJECTION	MATERIAL	HEAT TREAT	DATE	4/1/96	TWIN DISC INCORPORATED RACINE, WI 53403 - USA SP321P901 SP321P902 SP321P903 SP321P905							
	NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DEETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	MODEL :	SP321P00	SIMILAR TO	NAME		SCALE	0.25:1	DRN:	TRL		CHK:	JMS	APPD:	JMS	DWG SIZE	A1	SHT.

SP321P00 PTO