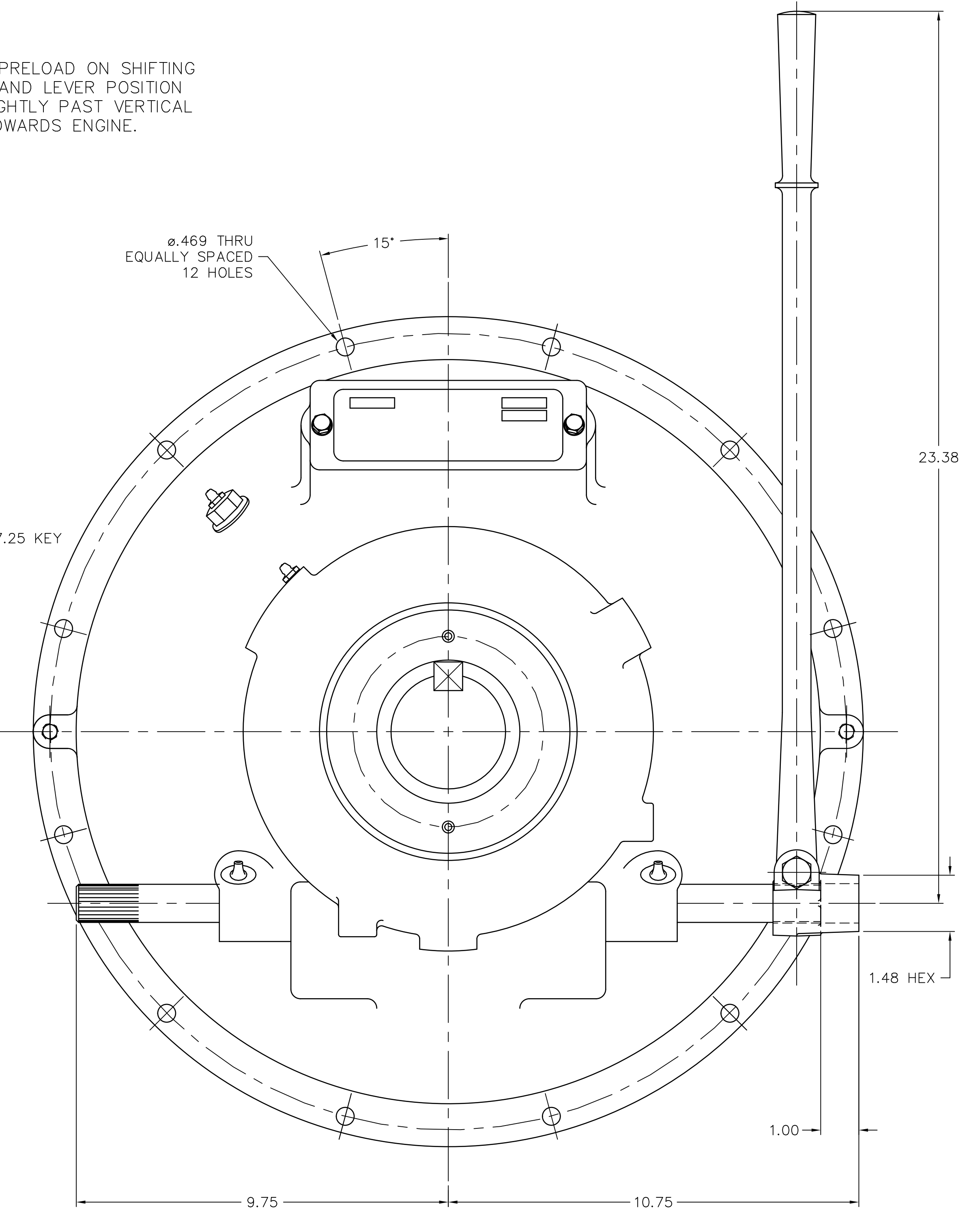


NOTE:
 TO INSURE NO PRELOAD ON SHIFTING
 MECHANISM. HAND LEVER POSITION
 SHOULD BE SLIGHTLY PAST VERTICAL
 POSITION OR TOWARDS ENGINE.

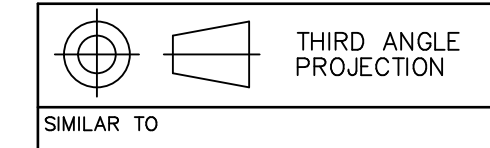


GENERAL NOTES:
 a.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
 b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
 c.) PILOT BEARING IS INSTALLED BY CUSTOMER AT THESE DIMENSIONS.

0.531 THRU
 EQUALLY SPACED
 8 HOLES

F I E I D I C I B I A

NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF TWIN DISC, INCORPORATED RACINE, WI 53403 - USA THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	MATERIAL	WEIGHT LBS.	WR ² LBS. IN ⁴	UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ANSI Y14.5M 1982	DATE 05-31-00 SCALE .50 = 1 DRN. D.J.H. CHK. R.S.L. APPD. J.T.S.
	HEAT TREAT	FIRST USE	ASSY. MODEL SP114P1	NAME	SP114P1 POWER TAKE OFF
	SURFACE TREATMENT				
	TWIN DISC INCORPORATED RACINE, WI 53403 - USA SP114P112 SHEET 2 OF 2 REV B				



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