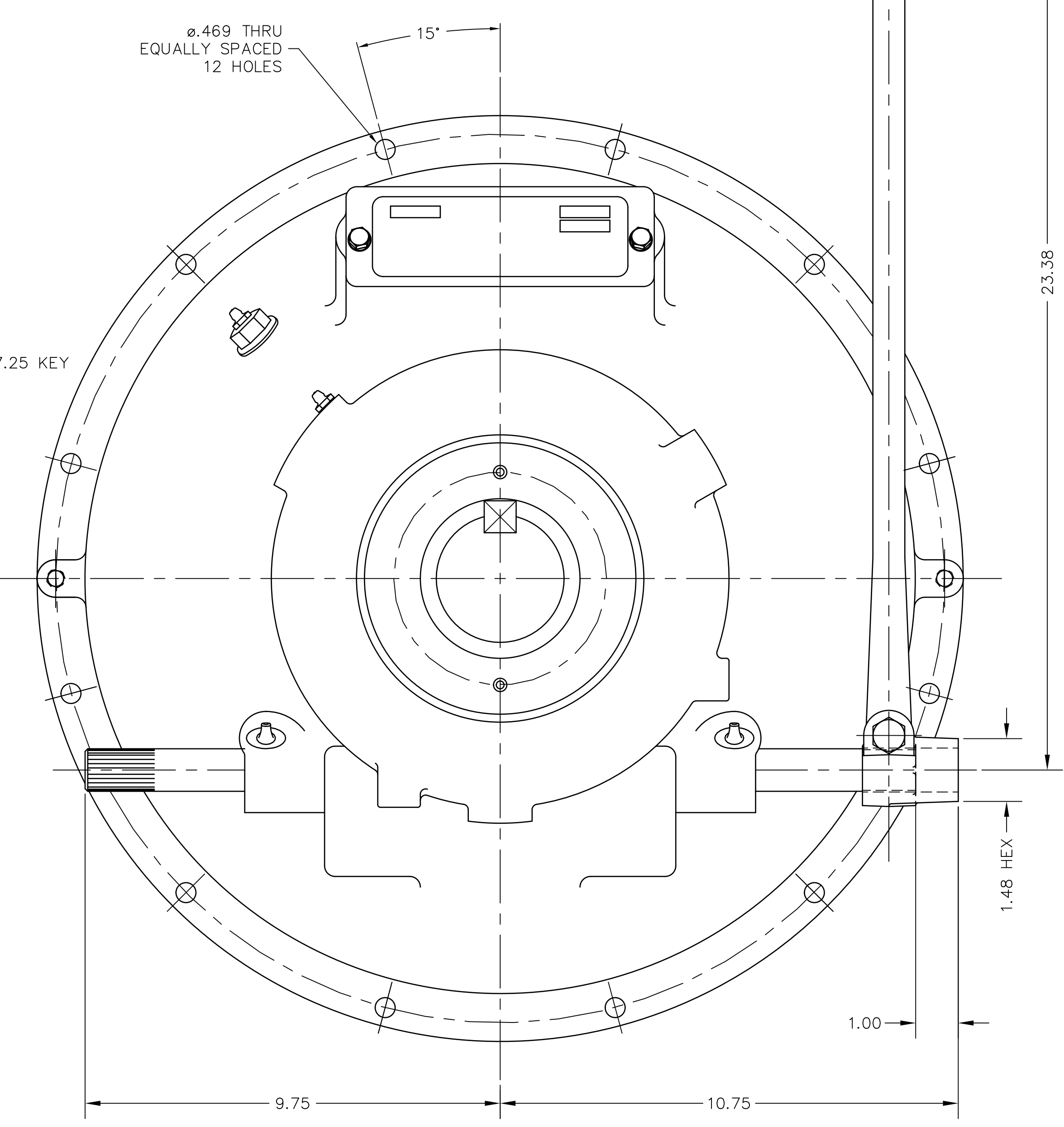


GENERAL NOTES:

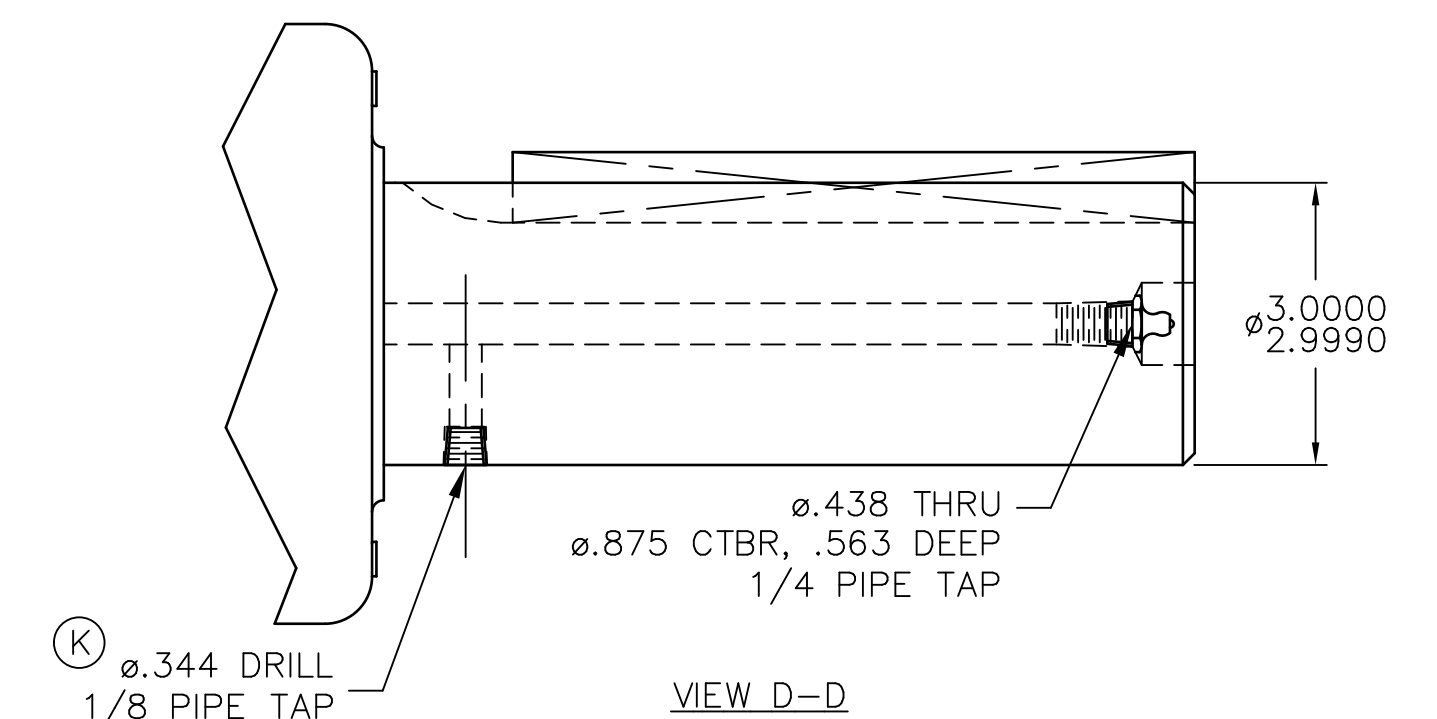
a.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.

b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.

c.) PILOT BEARING IS INSTALLED BY CUSTOMER AT THESE DIMENSIONS.



ASSEMBLY NUMBER	SHAFT NUMBER	VIEW	BRG NUMBER	VIEW
SP114P101	A5190A0	B-B	M1985A	B-B
SP114P104	A5190A0	B-B	M1985A	B-B
* SP114P106	A5190A0	B-B	M1969A	A-A
* SP114P107	A5190BZ	C-C	N/A	N/A
* SP114P108	A5190A0	B-B	M1985A	B-B
SP114P109	A5190A0	B-B	M1985A	B-B
* SP114P111	A5190A0	B-B	M1985A	B-B
SP114P114	A5190B	D-D	M1985	B-B
SP114P118	A5190A0	B-B	M1985A	B-B



NOTES:
DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY

* = MODELS OBSOLETE FOR PRODUCTION PER ECNWF-23731

** = MODEL OBSOLETE FOR PRODUCTION PER ECNWF-75027

REDRAWN AND REVISED
REPLACES DRAWING DATED 12/13/93.

NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF TWIN DISC, INCORPORATED RACINE, WI 53403 - USA THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	MATERIAL	WEIGHT LBS. IN ³	UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ANSI Y14.5M 1982	DATE 05-31-00
	HEAT TREAT	FIRST USE	SCALE .50 = 1	DRN. DJH
	SURFACE TREATMENT	ASSY. MODEL SP114P1	CHK. RSL	APPD. JTS
	NAME SP114P1 PTO		SHEET 2 OF 2 REV K	

TWIN DISC
INCORPORATED
RACINE, WI 53403 - USA

- SP114P101
- SP114P104
- SP114P106*
- SP114P107*
- SP114P108*
- SP114P109
- SP114P111**
- SP114P114
- SP114P118