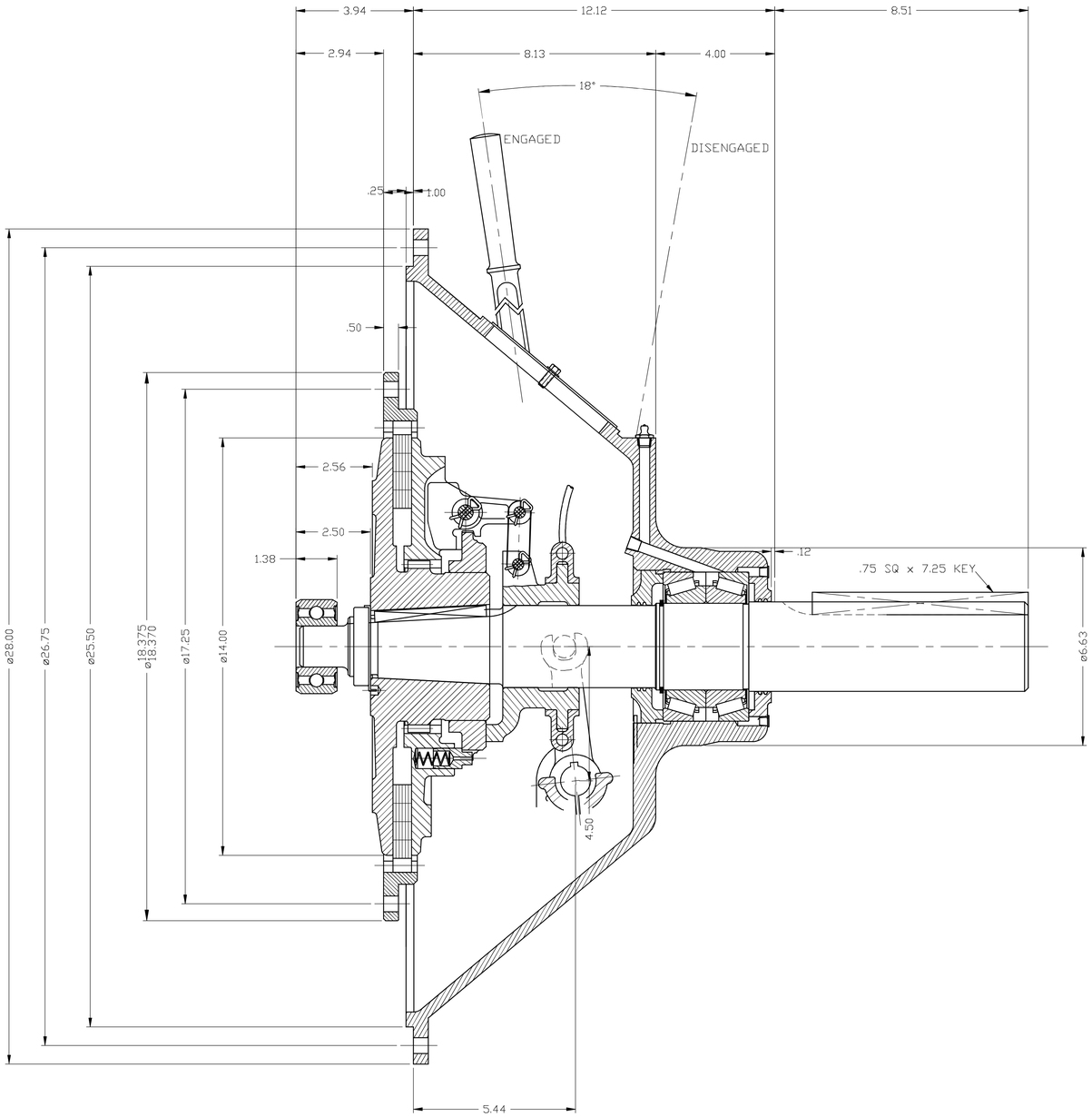
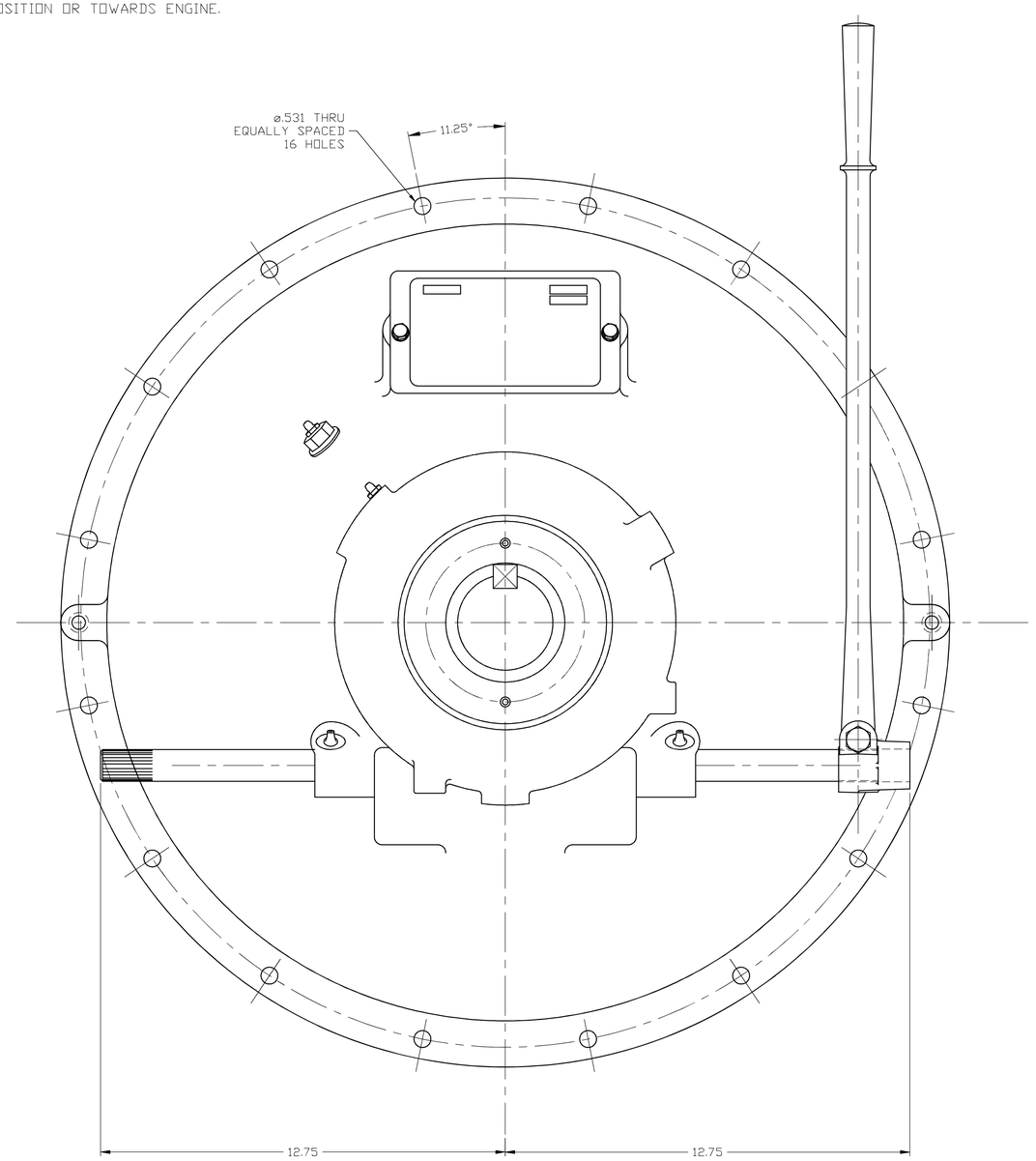


NOTE:
TO INSURE NO PRELOAD ON SHIFTING MECHANISM. HAND LEVER POSITION SHOULD BE SLIGHTLY PAST VERTICAL POSITION OR TOWARDS ENGINE.



GENERAL NOTES:

a.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
c.) PILOT BEARING IS INSTALLED BY CUSTOMER AT THESE DIMENSIONS.

UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030, X.XX ±0.010, X.XXX ±0.005; ALL ANGULAR TOLERANCES ±1°; GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT LBS. / WR² LBS/IN²	FIRST USE ASSY. SP114P001 MODEL SP114P0	INCH	MATERIAL	HEAT TREAT
NOTICE! THIS PRINT CONTAINS PROPIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATE. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.			THIRD ANGLE PROJECTION	SIMILAR TO	NAME SP114P0 PTO

DATE	12-13-13
SCALE	.50 = 1
DRN.	LT
CHK.	DAJ
APPD.	GEM
DWG SIZE	D
SHT	2 OF 2
REV	–

TWIN DISC INCORPORATED
RACINE, WI 53403 - USA

SP114P001

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