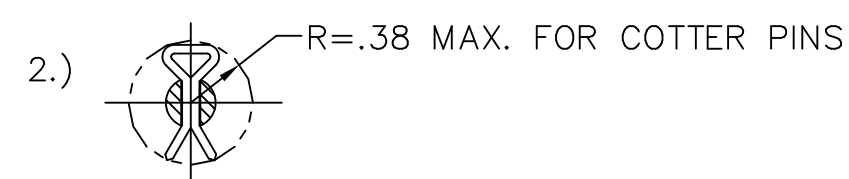


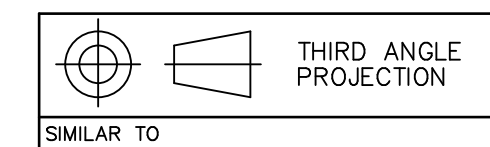
ASSEMBLY NOTES:

- SEAT HUB USING 30 LB.-FT. TORQUE ON NUT, THEN TIGHTEN NUT BY TURNING AN ADDITIONAL 60° TO 90°.



GENERAL NOTES:

- REFER TO BOM LIST WHEN ORDERING PARTS.
- REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.



NOTICE! THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF TWIN DISC, INCORPORATED RACINE, WI 53403 - USA THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	MATERIAL	WEIGHT LBS.	W ² LBS. IN ³	UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS XX ±0.030 XXX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ANSI Y14.5M 1982	DATE 07/10/13	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
	HEAT TREAT	FIRST USE ASSY: CX106P601 MODEL C106SP6			SCALE .75=1"	
SURFACE TREATMENT	NAME C106SP6				DRN. LT	CX106P601
					CHK. DAJ	
					APPD. GEM	SHEET 2 OF 2
						REV -

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