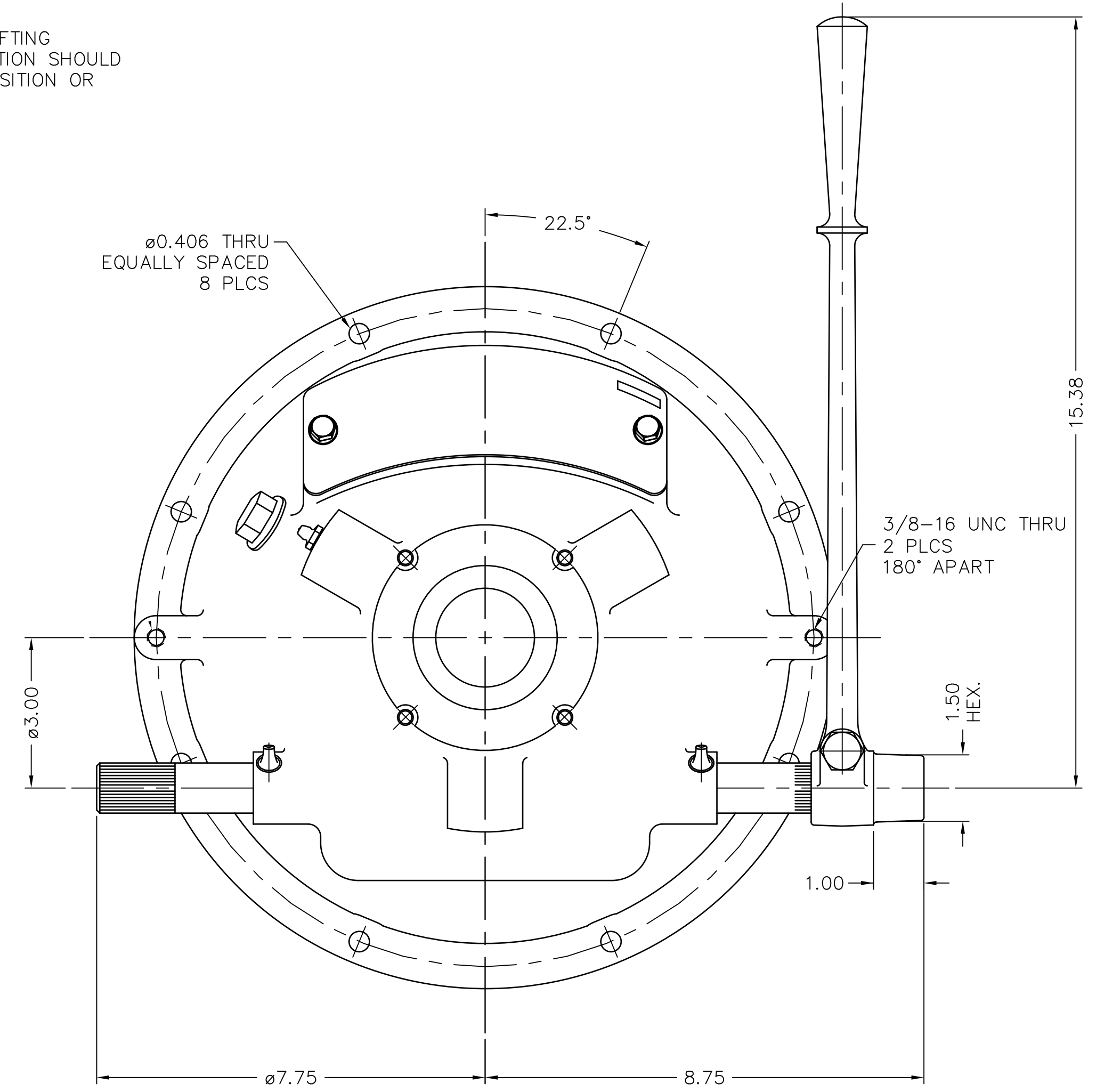


NOTE:
TO INSURE NO PRELOAD ON SHIFTING MECHANISM. HAND LEVER POSITION SHOULD BE SLIGHTLY PAST VERTICAL POSITION OR TOWARDS ENGINE.



GENERAL NOTES:

- a.) REFER TO BOM LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- c.) FACE OF SAE HOUSING TO BOTTOM OF PILOT BORE IN FLYWHEEL.

BOM NUMBER	PART NUMBER	TYPE	A		B	C
			1	2		
CX106P502	M141A	BALL	2.0472 2.0467	2.0476 2.0470	0.9846 0.9842	0.5906 0.5856

NOTES
A1 = BEARING O.D.
A2 = RECOMMENDED FLYWHEEL I.D.
B = SHAFT O.D.
C = BEARING WIDTH

UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	WRT	FIRST USE	INCH	MATERIAL	HEAT TREAT	DATE 10-21-02	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
	LBS.	LBS./IN ³	ASSY. CX106P502 MODEL C106SP5		SIMILAR TO		SCALE 1.50 = 1	
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.				THIRD ANGLE PROJECTION	NAME C106SP5 PTO		DRN: DJH	CX106P502
					CHK: JTS	APPD: JTS	DWG SIZE: D SHT. 2 OF 2 REV A	