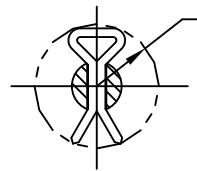
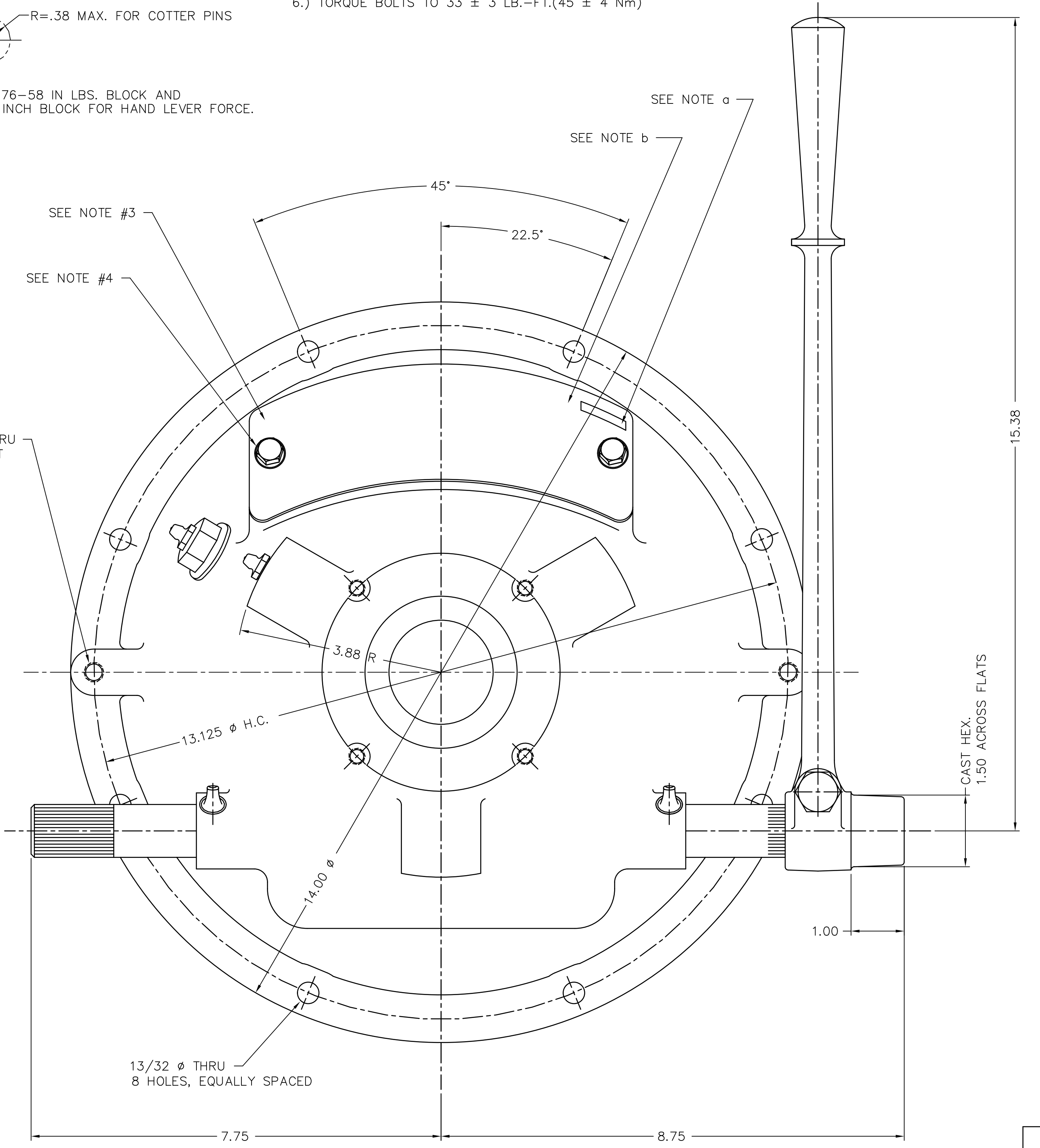
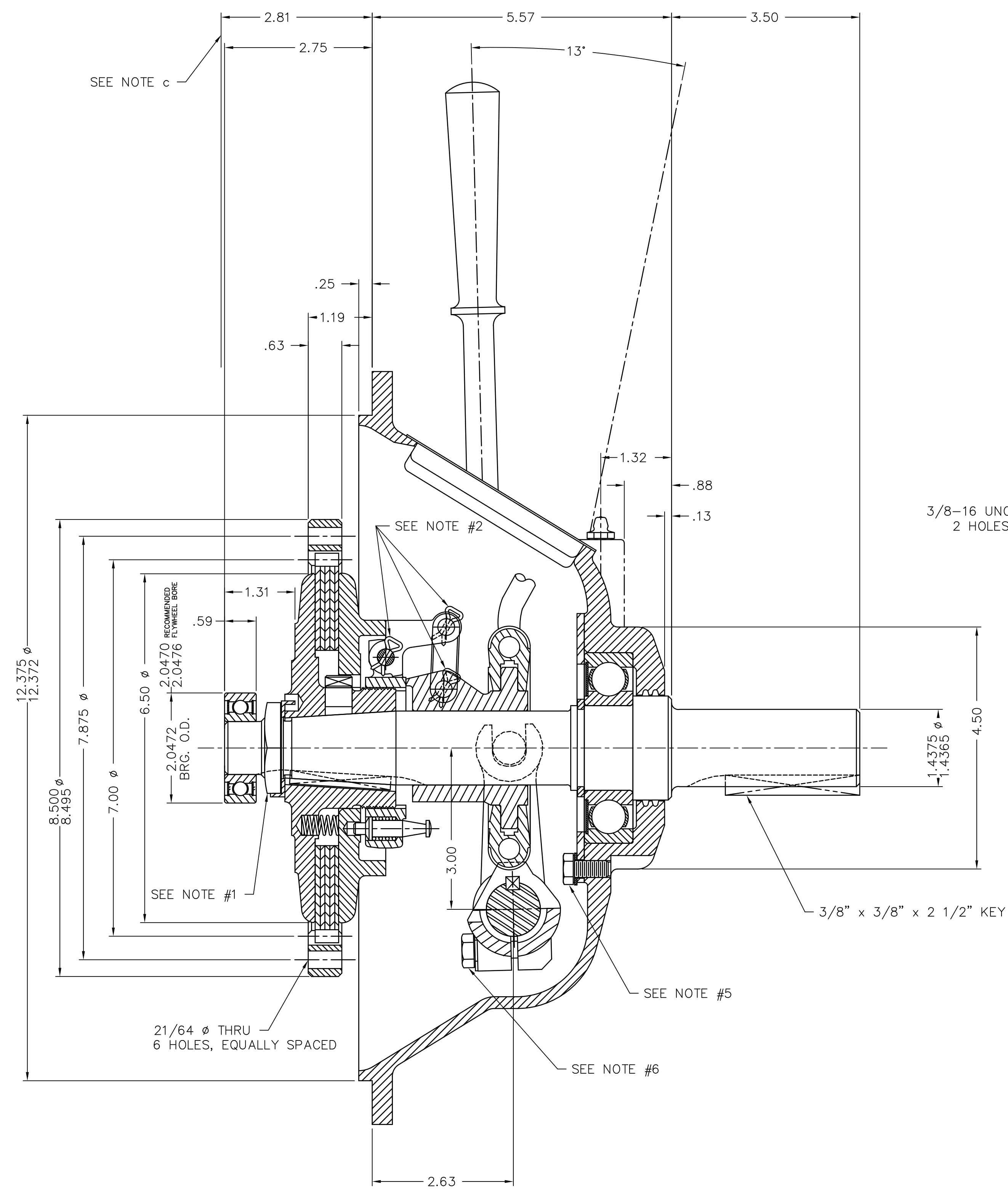


ASSEMBLY NOTES:

- 1.) SEAT HUB USING 30 LB.-FT. TORQUE ON NUT, THEN TIGHTEN NUT BY TURNING AN ADDITIONAL 60° TO 90°.
- 2.)  R=.38 MAX. FOR COTTER PINS
- 3.) STAMP 76-58 IN LBS. BLOCK AND 13.6 IN INCH BLOCK FOR HAND LEVER FORCE.
- 4.) TORQUE BOLTS TO 9 ± 1 LB.-FT.(12 +2/-1 Nm)
- 5.) TORQUE BOLTS TO 19 ± 2 LB.-FT.(25.8 +2.7/-2.8 Nm)
- 6.) TORQUE BOLTS TO 33 ± 3 LB.-FT.(45 ± 4 Nm)



GENERAL NOTES:

- a.) REFER TO BOM LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- c.) FACE OF SAE HOUSING TO BOTTOM OF PILOT BORE IN FLYWHEEL.
- d.) SEE SHEET S500 FOR LIMITING CONDITIONS AND MAX. SPEEDS.

NOTICE! THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF TWIN DISC, INCORPORATED RACINE, WI 53403 - USA THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	MATERIAL	WEIGHT LBS.	W ² LBS. IN ²	UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS XX ±0.030 XXX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ANSI Y14.5M 1982	DATE 02/17/95	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
	HEAT TREAT	FIRST USE	SCALE .75=1"	DRN. RDW	CHK. JMS	
SURFACE TREATMENT	NAME C106SP5	ASSY. CX106P501	MODEL C106SP5	P.T.O.	APPD. JMS	CX106P501
					SHEET 2 OF 2	REV B