1. Switch is normally closed when manual directional position, pull to engage secondary clutch.

2. With manual directional control valve in centered position, push to engage primary clutch.

For wiring schematic, refer to control module drawing.

Current = 20 amp max.

Switch must be open when lever is actuated from centered position.

The target wheel is 5/8-18UNF-2B th'd.

4.52:1 ------ 23
5.05:1 ------ 21
5.68:1 ------ 19
6.00:1 ------ 18

Target wheel: 5/8-18UNF-2B th'd.

- All points available for testing are coded per S574 standard
- Reference S930 for twin disc requirements for pressure pump mounting face
- piping

- Other components shown may be different.
- Equipment shown: MARINE, MGX-516
- First use model: MARINE, MGX-516
- First use assembly: similar to:
- Approval by:

Equipment shown: equipment shown is identical to:

1.5 Nm

2.0 Nm

5 Nm

10 Nm

15 Nm

20 Nm

25 Nm