NOTES:

A. PROPORTIONAL CONTROL VALVE OPERATION.
1.WARNING DO NOT CONNECT VALVE COIL DIRECTY TO BATTERY/POWER SUPPLY VOLTAGE.
2.OPERATION TO BE PERFORMED WITH ONLY TWINDISC CONTROL SYSTEMS OR MODULES.

B. MANUAL DIRECTIONAL CONTROL VALVE OPERATION.
1.WITH MANUAL DIRECTIONAL CONTROL VALVE IN CENTERED POSITION, PUSH TO ENGAGE PRIMARY CLUTCH.
2.WITH MANUAL DIRECTIONAL CONTROL VALVE IN CENTERED POSITION, PULL TO ENGAGE SECONDARY CLUTCH.

C. MANUAL DIRECTIONAL CONTROL VALVE MODE SWITCH.
1.SWITCH IS NORMALLY CLOSED WHEN MANUAL DIRECTIONAL CONTROL VALVE IS IN THE CENTERED POSITION AND OPEN WHEN LEVER IS ACTUATED FROM CENTERED POSITION
2.CURRENT = 20 AMPS MAX.
3.FOR WIRING SCHEMATIC, REFER TO CONTROL MODULE DRAWING.

D. PRESSURE REGULATOR ADJUSTMENT.
1.REMOVE 1002144 CAP AND LOOSEN 1002145 NUT
2.CLOCKWISE ROTATION OF 1020939A PISTON INCREASES PRESSURE. COUNTER CLOCKWISE DEGREASES PRESSURE.
3.LOCK PISTON IN PLACE USING JAM NUT AND REPLACE CAP.

INSTALLATION DATA:

E. UNLESS OTHERWISE SPECIFIED, ALL BOLTS ARE TO BE "AS RECEIVED" FROM BINS WITH ONLY LIGHT RUST PREVENTATIVE OIL ON THEM AND ARE TO BE TORQUED PER S574

F. TORQUE MOUNTING BOLTS TO 40.7-48.8Nm. "AS RECEIVED"

G. APPLY ANAEROBIC SEALANT MEETING MA908 (LOCTITE 242) TO SPEED SENSOR THREADS. ASSEMBLE SENSOR UNTIL CONTACTING TIP OF GEAR TOOTH, AND THEN BACK OUT SENSOR ONE FULL TURN. USE JAM NUT TO SECURE SENSOR POSITION.
TOOTH COUNT: 45
TIGHTENING TORQUE: 5 Nm

(A) H. ASSEMBLE SENSOR UNTIL CONTACTING TIP OF GEAR TOOTH, AND THEN BACK OUT SENSOR TWO FULL TURNS. USE JAM NUT TO SECURE SENSOR POSITION.
TOOTH COUNT: 64 (MGX-5136 SERIES)
68 (MGX-5146 SERIES)
TIGHTENING TORQUE: 5 Nm

APPLICABLE MODELS AND ASSEMBLY INSTRUCTIONS:

MODEL MGX-5136A PER 1025600
ASSEMBLY INSTRUCTIONS: S570DX

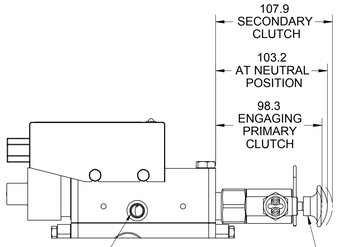
MODEL MGX-5136RV PER 1027556
ASSEMBLY INSTRUCTIONS: S570DX

MODEL MGX-5136SC PER 1027445
ASSEMBLY INSTRUCTIONS: S570DW

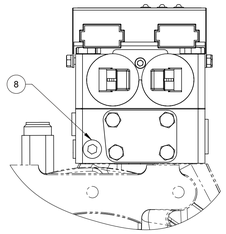
(A) MODEL MGX-5146A PER 1027596
ASSEMBLY INSTRUCTIONS: S570EA

MODEL MGX-5146RV PER 1027440
ASSEMBLY INSTRUCTIONS: S570EA

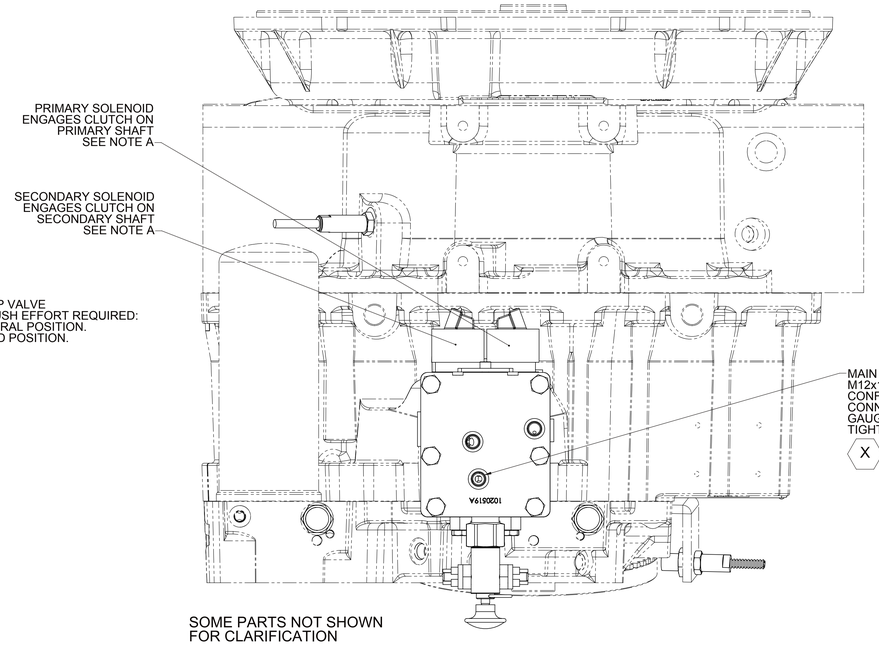
MODEL MGX-5146SC PER 1027661
ASSEMBLY INSTRUCTIONS: S570EB



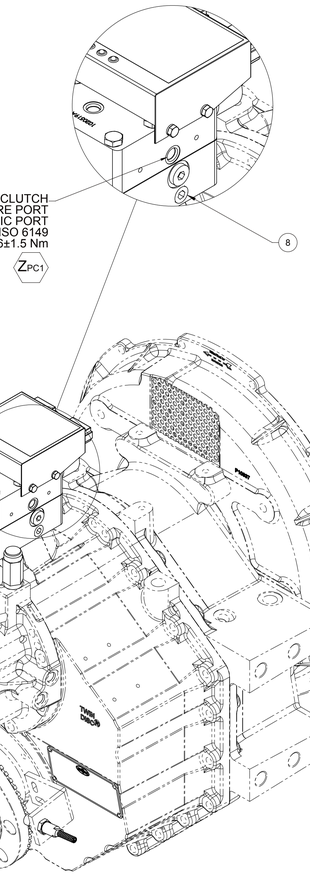
SECTION A-A

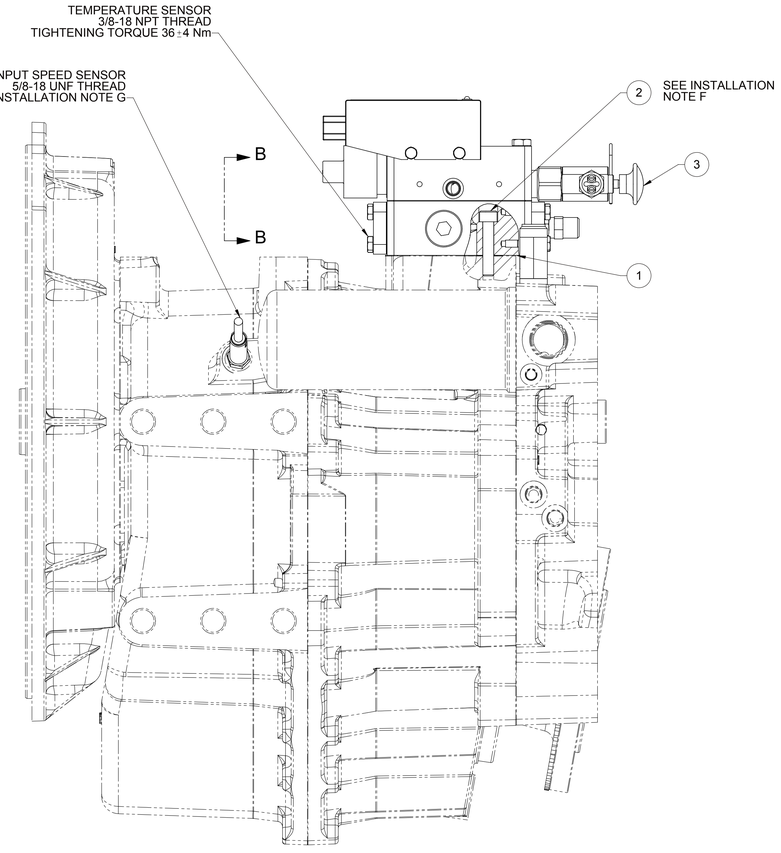


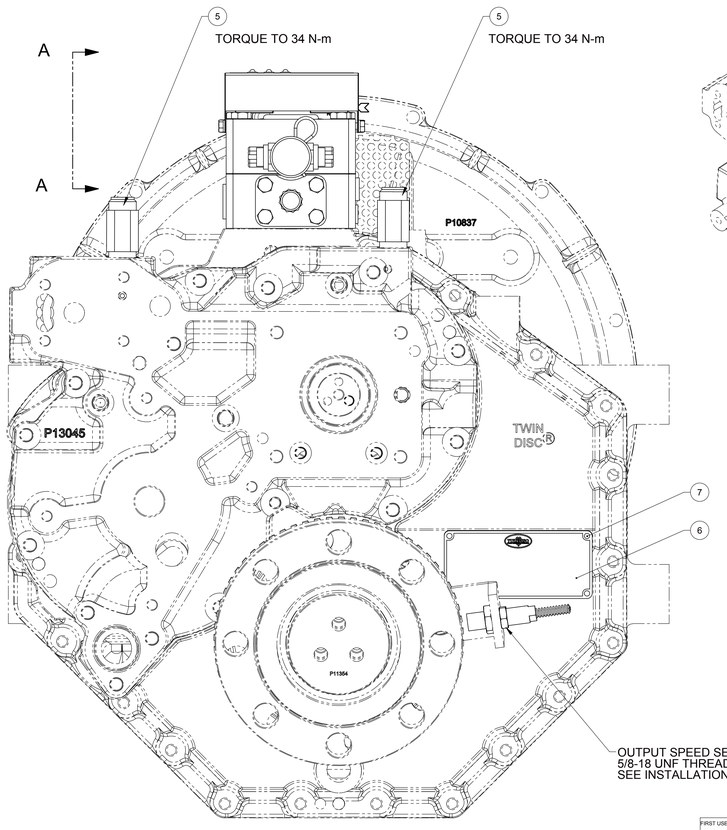
VIEW B-B



SOME PARTS NOT SHOWN FOR CLARIFICATION







BILL OF MATERIAL			
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	B1337J	GASKET
2	4	MA1052U	SCREW, SOCKET HEAD
(A) 3	1	1021658AB (BOM 46453)	VALVE ASSY
4	1	1025042X	GROUP, CONTROL
5	2	PM12348	VALVE
6	1	P11954	PLATE, IDENTIFICATION
7	4	M422B	SCREW, DRIVE
(A) 8	2	M2051S	PLUG, PIPE
9	1	-	INCLUDE ONE (1) COPY OF DRAWING 1025673

REV	CHANGE NO	DATE
A	ECNWF-23270	03/19/2013

FIRST USE ASSEMBLY: 1025600
FIRST USE MODEL: MGX-5136A
SIMILAR TO: 1025674
WEIGHT: kg
w/c: kg-m²
METRIC
THIRD ANGLE PROJECTION
MATERIAL:
HEAT TREAT:
UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS
X ±0.05
X.X ±0.25
X.XX ±0.13
ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994
DESCRIPTION: GROUP, CONTROL GP W/ EC050 ETROLL MODULE
DATE: 08/12/2011
SCALE: 1:2
DRAWN BY: KML
CHECKED BY: JMF
APPROVED BY: ALC
TWIN DISC
RACINE, WI 53403 - USA
1025673
DWG SIZE: A0
SHEET: 1 OF 1
REV: A

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